

PSN

The helical precision planetary gearbox for low-noise operation and high bearing loads

Our **PSN** is pure progress: Its helical gearing ensures low-noise synchronization. With this precision planetary gearbox, vibrations are reduced to a minimum. Precision even under very high loads makes the **PSN** one of the most high-performance gearboxes in the world.

Nominal output torque **11 - 950 Nm**



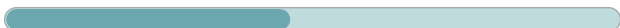
Radial force **950 - 20000 N**



Axial force **2200 - 19000 N**



Torsional backlash **1 - 8 arcmin**

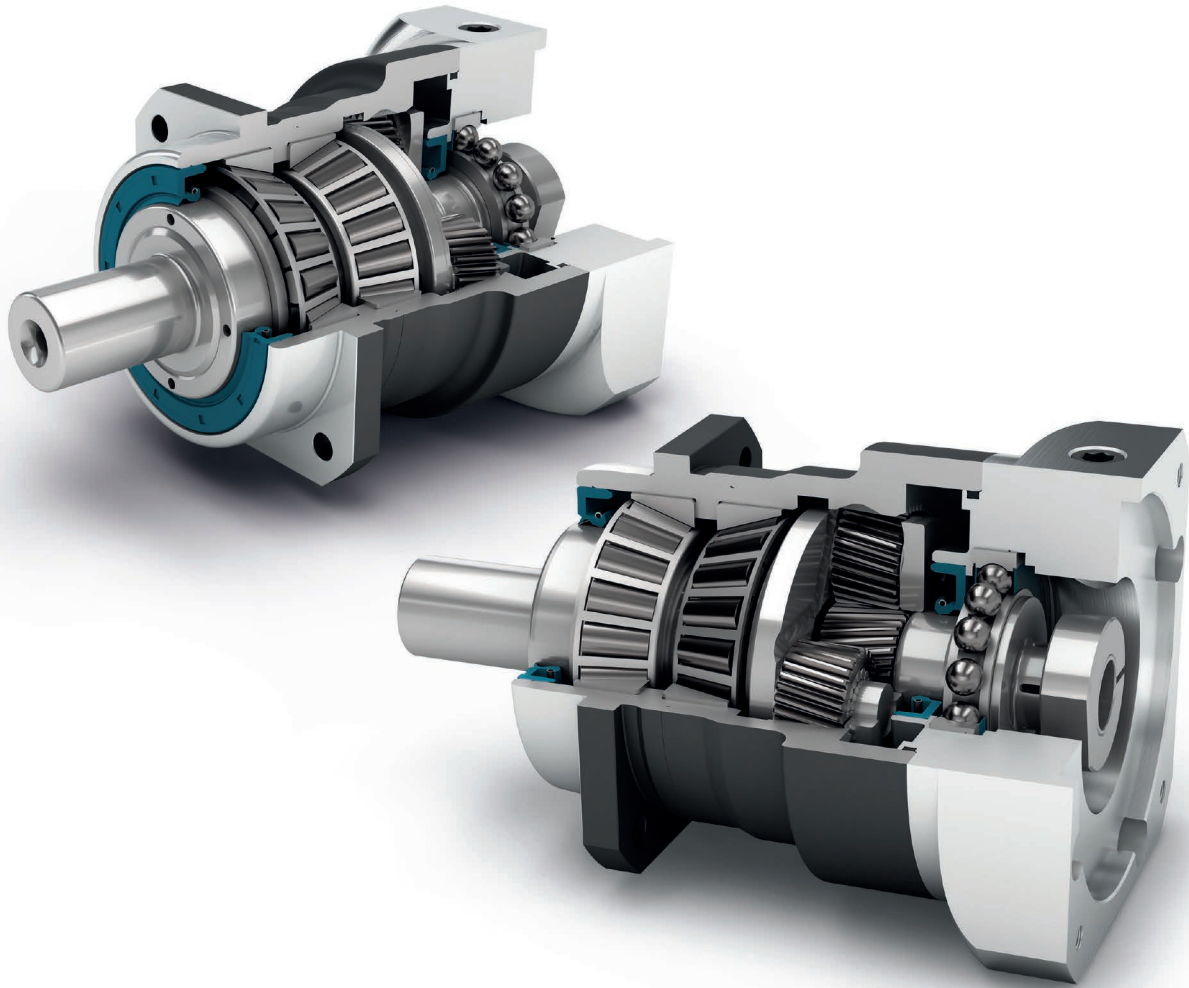


Protection class **IP65**



Frame sizes

- 55
- 70
- 90
- 115
- 142
- 190

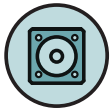


Precision Line

Frame sizes



Equidirectional rotation



Square type output flange



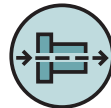
Rotary shaft seal



Planet carrier in cage design



Option: Splined output shaft (DIN 5480)



Coaxial gearbox



Helical gear



Preloaded tapered roller bearings



Extra long centering collar



Option: Reduced backlash



Option: Planetary gearbox with mounted pinion on page 132

Detailed explanations of the technical features starting on page 173.

Code	Gearbox characteristics			PSN055	PSN070	PSN090	PSN115	PSN142	PSN190	p ⁽¹⁾
	Service life (L _{10h})	t _L	h	20,000						
	Service life at T _{2N} x 0,88			30,000						
	Efficiency at full load ⁽²⁾	η	%	98						1
				97						2
	Min. operating temperature	T _{min}	°C (°F)	-25 (-13)						
	Max. operating temperature	T _{max}		90 (194)						
	Protection class				IP65					
S	Standard lubrication				Oil (lifetime lubrication)					
F	Food grade lubrication				Oil (lifetime lubrication)					
L	Low temperature lubrication ⁽³⁾				Oil (lifetime lubrication)					
	Installation position				Any					
S	Standard backlash	j _k	arcmin	< 6	< 3	< 3	< 3	< 3	< 3	1
				< 8	< 5	< 5	< 5	< 5	< 5	< 5
R	Reduced backlash	j _k	arcmin	< 4	< 2	< 1	< 1	< 1	< 1	1
				< 6	< 2	< 1	< 1	< 1	< 1	< 1
	Torsional stiffness ⁽²⁾	C _g	Nm/arcmin (lb _f .in/arcmin)	1.3 - 1.9 (11 - 17)	3.6 - 4.8 (32 - 42)	9.2 - 13.0 (81 - 115)	22.0 - 34.5 (195 - 305)	62.0 - 88.0 (549 - 779)	181.0 - 246.0 (1602 - 2177)	1
				1.3 - 1.9 (11 - 17)	3.6 - 5.0 (32 - 44)	10.2 - 13.8 (90 - 122)	28.0 - 39.5 (248 - 350)	61.0 - 85.0 (540 - 752)	179.0 - 255.0 (1584 - 2257)	2
	Gearbox weight ⁽²⁾	m _G	kg (lb _m)	0.8 (1.7 - 1.9)	1.9 - 2.0 (4.2 - 4.3)	3.4 - 3.5 (7.5 - 7.6)	6.7 - 7.0 (14.7 - 15.5)	15.1 - 15.5 (33.3 - 34.2)	34.5 - 36.3 (76.1 - 80.1)	1
				1.1 (2.4 - 2.5)	2.6 (5.6 - 5.8)	3.9 - 4.0 (8.6 - 8.8)	7.8 - 8.0 (17.2 - 17.6)	16.5 - 17.0 (36.3 - 37.5)	38.6 - 40.5 (85.2 - 89.3)	2
S	Standard surface				Housing: Steel – heat-treated and post-oxidized (black)					
	Running noise ⁽⁴⁾	Q _g	dB(A)	56	57	58	63	66	68	
	Max. bending moment based on the gearbox input flange ⁽⁵⁾	M _b	Nm (lb _f .in)	10 (89)	18 (159)	38 (336)	80 (708)	180 (1593)	300 (2655)	1
				10 (89)	18 (159)	18 (159)	38 (336)	80 (708)	180 (1593)	2

Output shaft loads				PSN055	PSN070	PSN090	PSN115	PSN142	PSN190	p ⁽¹⁾
Radial force for 20,000 h ⁽⁶⁾⁽⁷⁾	F _{r20.000h}	N (lb _f)		950 (214)	3200 (719)	5500 (1236)	6000 (1349)	13000 (2923)	20000 (4496)	
Axial force for 20,000 h ⁽⁶⁾⁽⁷⁾	F _{a20.000h}			2200 (495)	4400 (989)	6400 (1439)	8000 (1798)	15000 (3372)	19000 (4271)	
Radial force for 30,000 h ⁽⁶⁾⁽⁷⁾	F _{r30.000h}			830 (187)	3200 (719)	4800 (1079)	5400 (1214)	11500 (2585)	17500 (3934)	
Axial force for 30,000 h ⁽⁶⁾⁽⁷⁾	F _{a30.000h}			2200 (495)	3900 (877)	5700 (1281)	7000 (1574)	13500 (3035)	18500 (4159)	
Maximum radial force ⁽⁷⁾⁽⁸⁾	F _{r Stat}			950 (214)	3200 (719)	5500 (1236)	6000 (1349)	13000 (2923)	20000 (4496)	
Maximum axial force ⁽⁷⁾⁽⁸⁾	F _{a Stat}			2200 (495)	4400 (989)	6400 (1439)	8000 (1798)	15000 (3372)	19000 (4271)	
Tilting moment for 20,000 h ⁽⁶⁾⁽⁸⁾	M _{K20.000h}	Nm (lb _f .in)		40 (353)	203 (1800)	419 (3709)	562 (4972)	1566 (13856)	2887 (25552)	
Tilting moment for 30,000 h ⁽⁶⁾⁽⁸⁾	M _{K30.000h}			35 (309)	203 (1797)	366 (3239)	506 (4478)	1385 (12258)	2526 (22357)	

Moment of inertia				PSN055	PSN070	PSN090	PSN115	PSN142	PSN190	p ⁽¹⁾
Mass moment of inertia ⁽²⁾	J	kgcm ² (lb _f .in.s ² 10 ⁻⁴)		0.096 - 0.126 (0.850 - 1.115)	0.128 - 0.272 (1.133 - 2.407)	0.330 - 0.811 (2.921 - 7.178)	0.857 - 2.484 (7.585 - 21.985)	6.475 - 13.112 (57.309 - 116.051)	21.695 - 53.182 (192.017 - 470.700)	1
				0.095 - 0.109 (0.841 - 0.965)	0.123 - 0.177 (1.089 - 1.567)	0.124 - 0.204 (1.097 - 1.806)	0.321 - 0.600 (2.841 - 5.310)	0.840 - 1.962 (7.435 - 17.365)	6.360 - 10.654 (56.291 - 94.296)	2

(1) Number of stages
 (2) The ratio-dependent values can be retrieved in Tec Data Finder – www.neugart.com
 (3) T_{min} = -40°C. Optimal operating temperature max. 50°C
 (4) Sound pressure level from 1 m, measured on input running at n₁=3000 rpm no load; i=5
 (5) Max. motor weight* in kg = 0.2 x M_b / motor length in m
 * with symmetrically distributed motor weight
 * with horizontal and stationary mounting
 (6) These values are based on an output shaft speed of n₂=100 rpm
 (7) Based on center of output shaft
 (8) Other (sometimes higher) values following changes to T_{2N}, F_r, F_a, cycle, and service life of bearing. Application specific configuration with NCP – www.neugart.com

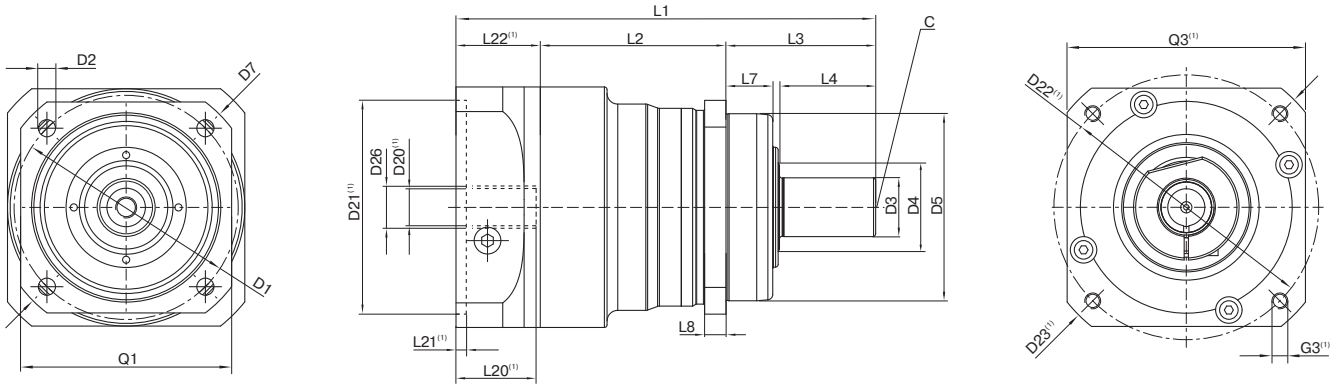
Output torques				PSN070	PSN090	PSN115	PSN142	PSN190	i ⁽¹⁾	p ⁽²⁾
Nominal output torque ⁽³⁾⁽⁴⁾	T _{2N}	Nm (lb _r .in)	11 (97)	29 (257)	54 (478)	135 (1195)	380 (3363)	845 (7479)	3	1
			18 (159)	39 (345)	80 (708)	180 (1593)	470 (4160)	950 (8408)	4	
			18 (159)	40 (354)	80 (708)	175 (1549)	405 (3585)	950 (8408)	5	
			18 (159)	37 (327)	78 (690)	175 (1549)	355 (3142)	900 (7966)	7	
			18 (159)	39 (345)	75 (664)	155 (1372)	350 (3098)	-	8	
			13.5 (119)	28 (248)	59 (522)	140 (1239)	305 (2699)	750 (6638)	10	
			16 (142)	29 (257)	54 (478)	135 (1195)	380 (3363)	845 (7479)	12	2
			18 (159)	29 (257)	54 (478)	135 (1195)	380 (3363)	845 (7479)	15	
			18 (159)	39 (345)	80 (708)	180 (1593)	450 (3983)	950 (8408)	16	
			18 (159)	39 (345)	80 (708)	180 (1593)	450 (3983)	950 (8408)	20	
			18 (159)	40 (354)	80 (708)	175 (1549)	405 (3585)	950 (8408)	25	
			18 (159)	40 (354)	80 (708)	175 (1549)	405 (3585)	950 (8408)	35	
			18 (159)	39 (345)	80 (708)	180 (1593)	470 (4160)	950 (8408)	40	
			18 (159)	40 (354)	80 (708)	175 (1549)	405 (3585)	950 (8408)	50	
			18 (159)	37 (327)	78 (690)	175 (1549)	355 (3142)	900 (7966)	70	
			13.5 (119)	28 (248)	59 (522)	140 (1239)	305 (2699)	750 (6638)	100	
Max. output torque ⁽⁴⁾⁽⁵⁾	T _{2max}	Nm (lb _r .in)	18 (159)	46 (407)	86 (761)	216 (1912)	608 (5381)	1352 (11966)	3	1
			29 (257)	62 (549)	128 (1133)	288 (2549)	752 (6656)	1520 (13453)	4	
			29 (257)	64 (566)	128 (1133)	280 (2478)	648 (5735)	1520 (13453)	5	
			29 (257)	59 (522)	125 (1106)	280 (2478)	568 (5027)	1440 (12745)	7	
			29 (257)	62 (549)	120 (1062)	248 (2195)	560 (4956)	-	8	
			22 (195)	45 (398)	94 (832)	224 (1983)	488 (4319)	1200 (10621)	10	
			26 (230)	46 (407)	86 (761)	216 (1912)	608 (5381)	1352 (11966)	12	2
			29 (257)	46 (407)	86 (761)	216 (1912)	608 (5381)	1352 (11966)	15	
			29 (257)	62 (549)	128 (1133)	288 (2549)	720 (6373)	1520 (13453)	16	
			29 (257)	62 (549)	128 (1133)	288 (2549)	720 (6373)	1520 (13453)	20	
			29 (257)	64 (566)	128 (1133)	280 (2478)	648 (5735)	1520 (13453)	25	
			29 (257)	64 (566)	128 (1133)	280 (2478)	648 (5735)	1520 (13453)	35	
			29 (257)	62 (549)	128 (1133)	288 (2549)	752 (6656)	1520 (13453)	40	
			29 (257)	64 (566)	128 (1133)	280 (2478)	648 (5735)	1520 (13453)	50	
			29 (257)	59 (522)	125 (1106)	280 (2478)	568 (5027)	1440 (12745)	70	
			22 (195)	45 (398)	94 (832)	224 (1983)	488 (4319)	1200 (10621)	100	

(1) Ratios (i=n₁/n₂)
 (2) Number of stages
 (3) Application specific configuration with NCP – www.neugart.com
 (4) Values for feather key (code "A"): for repeated load
 (5) 30,000 rotations of the output shaft permitted; see page 166

Output torques			PSN055	PSN070	PSN090	PSN115	PSN142	PSN190	i ⁽¹⁾	p ⁽²⁾
Emergency stop torque ⁽³⁾	T _{2Stop}	Nm (lb _f .in)	48 (425)	90 (797)	210 (1859)	490 (4337)	1250 (11063)	2400 (21242)	3	1
			48 (425)	120 (1062)	280 (2478)	650 (5753)	1650 (14604)	3200 (28322)	4	
			48 (425)	130 (1151)	280 (2478)	650 (5753)	1650 (14604)	3200 (28322)	5	
			48 (425)	80 (708)	175 (1549)	340 (3009)	1300 (11506)	3200 (28322)	7	
			48 (425)	90 (797)	200 (1770)	380 (3363)	1100 (9736)	-	8	
			24 (212)	90 (797)	200 (1770)	480 (4248)	600 (5310)	1700 (15046)	10	
		48 (425)	135 (1195)	220 (1947)	500 (4425)	1250 (11063)	2400 (21242)	12	2	
		48 (425)	135 (1195)	220 (1947)	500 (4425)	1250 (11063)	2400 (21242)	15		
		48 (425)	150 (1328)	300 (2655)	650 (5753)	1650 (14604)	3200 (28322)	16		
		48 (425)	150 (1328)	300 (2655)	650 (5753)	1650 (14604)	3200 (28322)	20		
		48 (425)	150 (1328)	300 (2655)	650 (5753)	1650 (14604)	3200 (28322)	25		
		48 (425)	150 (1328)	300 (2655)	650 (5753)	1650 (14604)	3200 (28322)	35		
		48 (425)	150 (1328)	300 (2655)	650 (5753)	1650 (14604)	3200 (28322)	40		
		48 (425)	150 (1328)	300 (2655)	650 (5753)	1650 (14604)	3200 (28322)	50		
		48 (425)	80 (708)	175 (1549)	340 (3009)	1300 (11506)	3200 (28322)	70		
		24 (212)	80 (708)	200 (1770)	480 (4248)	600 (5310)	1700 (15046)	100		

Input speeds			PSN055	PSN070	PSN090	PSN115	PSN142	PSN190	i ⁽¹⁾	p ⁽²⁾				
Average thermal input speed at T _{2N} and S1 ⁽⁴⁾⁽⁵⁾	n _{1N}	rpm	4700 ⁽⁶⁾	3000 ⁽⁶⁾	2700 ⁽⁶⁾	2000 ⁽⁶⁾	1000 ⁽⁶⁾	750 ⁽⁶⁾	3	1				
			5000 ⁽⁶⁾	3700 ⁽⁶⁾	3050 ⁽⁶⁾	2250 ⁽⁶⁾	1250 ⁽⁶⁾	900 ⁽⁶⁾	4					
			5000 ⁽⁶⁾	4400 ⁽⁶⁾	3700 ⁽⁶⁾	2750 ⁽⁶⁾	1550 ⁽⁶⁾	1100 ⁽⁶⁾	5					
			5000	4500	4000	3500 ⁽⁶⁾	2000 ⁽⁶⁾	1450 ⁽⁶⁾	7					
			5000	4500	4000	3500	2200 ⁽⁶⁾	-	8					
			5000	4500	4000	3500	2500 ⁽⁶⁾	1900 ⁽⁶⁾	10					
			4600 ⁽⁶⁾	4500	4500	4000 ⁽⁶⁾	2400 ⁽⁶⁾	1550 ⁽⁶⁾	12	2				
			5000 ⁽⁶⁾	4500	4500	4000	3000 ⁽⁶⁾	1900 ⁽⁶⁾	15					
			4650 ⁽⁶⁾	4500	4500	4000 ⁽⁶⁾	2600 ⁽⁶⁾	1650 ⁽⁶⁾	16					
			5000 ⁽⁶⁾	4500	4500	4000	3250 ⁽⁶⁾	2050 ⁽⁶⁾	20					
			5000 ⁽⁶⁾	4500	4500	4000	3500 ⁽⁶⁾	2200 ⁽⁶⁾	25					
			5000	4500	4500	4000	3500	2800 ⁽⁶⁾	35					
			5000	4500	4500	4000	3500	3000 ⁽⁶⁾	40					
			5000	4500	4500	4000	3500	3000	50					
			5000	4500	4500	4000	3500	3000	70					
			5000	4500	4500	4000	3500	3000	100					
			Max. mechanical input speed ⁽⁴⁾	n _{1Limit}	rpm	10,000	14,000	10,000	8500		6500	6000		1
						10,000	14,000	14,000	10,000		8500	6500		2

(1) Ratios (i=n₁/n₂)
 (2) Number of stages
 (3) Permitted 1000 times
 (4) Application-specific speed configurations with NCP – www.neugart.com
 (5) See page 166 for the definition
 (6) Average thermal input speed at 50% T_{2N} and S1



Drawing corresponds to a PSN090 / 1-stage / smooth output shaft / 14 mm clamping system / motor adaptation – 2-part – round universal flange / B5 flange type motor

(1) The dimensions vary with the motor/gearbox flange. The input flange dimensions can be retrieved for each specific motor in Tec Data Finder at www.neugart.com

Geometry ⁽¹⁾			PSN055	PSN070	PSN090	PSN115	PSN142	PSN190	p ⁽²⁾	Code
Pitch circle diameter output	D1		63 (2.480)	68 - 75 (2.677 - 2.953)	85 (3.346)	120 (4.724)	165 (6.496)	215 (8.465)		
Mounting bore output	D2	4x	5.5 (0.217)	5.5 (0.217)	6.5 (0.256)	9.0 (0.354)	11.0 (0.433)	13.5 (0.531)		
Shaft diameter output	D3	k6	12 (0.472)	16 (0.630)	22 (0.866)	32 (1.260)	40 (1.575)	55 (2.165)		
Shaft collar output	D4		16 (0.630)	21.5 (0.846)	31.5 (1.240)	41.5 (1.634)	57.5 (2.264)	76.5 (3.012)		
Centering diameter output	D5	g7	50 (1.969)	60 (2.362)	70 (2.756)	90 (3.543)	130 (5.118)	160 (6.299)		
Diagonal dimension output	D7		74 (2.913)	92 (3.622)	100 (3.937)	140 (5.512)	185 (7.283)	240 (9.449)		
Flange cross section output	Q1	■	55 (2.165)	70 (2.756)	80 (3.150)	110 (4.331)	142 (5.591)	190 (7.480)		
Min. total length	L1		103.5 (4.075)	134 (5.276)	157 (6.181)	202.5 (7.972)	261.5 (10.295)	310.5 (12.224)	1	
			127 (5.000)	162.5 (6.398)	179 (7.047)	224.5 (8.839)	292.5 (11.516)	355.5 (13.996)	2	
Housing length	L2		43 (1.693)	60.5 (2.382)	69.5 (2.736)	71 (2.795)	101.5 (3.996)	130.5 (5.138)	1	
			66.5 (2.618)	89 (3.504)	98 (3.858)	104.5 (4.114)	139 (5.472)	194 (7.638)	2	
Centering depth output	L7		12 (0.472)	19 (0.748)	17.5 (0.689)	28 (1.102)	28 (1.102)	28 (1.102)		
Flange thickness output	L8		6 (0.236)	7 (0.276)	8 (0.315)	10 (0.394)	12 (0.472)	15 (0.591)		
Center hole (DIN 332. type DR)	C		M4x10	M5x12.5	M8x19	M12x28	M16x36	M20x42		
Motor shaft diameter j6/k6	D20		More information on page 163/164							
Clamping system diameter input	D26		More information on page 163/164							
Output shaft with feather key (DIN 6885-1)			A 4x4x18	A 5x5x25	A 6x6x28	A 10x8x50	A 12x8x65	A 16x10x70		
Feather key width (DIN 6885-1)	B1		4 (0.157)	5 (0.197)	6 (0.236)	10 (0.394)	12 (0.472)	16 (0.630)		A
Shaft height including feather key (DIN 6885-1)	H1		13,5 (0.531)	18 (0.709)	24.5 (0.965)	35 (1.378)	43 (1.693)	59 (2.323)		
Shaft length output	L3		36 (1.417)	48 (1.890)	56 (2.205)	88 (3.465)	110 (4.331)	112 (4.409)		
Shaft length from shoulder	L4		23 (0.906)	28 (1.102)	36 (1.417)	58 (2.283)	80 (3.150)	82 (3.228)		
Feather key length	L5		18 (0.709)	25 (0.984)	28 (1.102)	50 (1.969)	65 (2.559)	70 (2.756)		
Distance from shaft end	L6		2 (0.079)	2 (0.079)	4 (0.157)	4 (0.157)	8 (0.315)	6 (0.236)		
Smooth output shaft										
Shaft length output	L3		36 (1.417)	48 (1.890)	56 (2.205)	88 (3.465)	110 (4.331)	112 (4.409)		B
Shaft length from shoulder	L4		23 (0.906)	28 (1.102)	36 (1.417)	58 (2.283)	80 (3.150)	82 (3.228)		
Splined output shaft (DIN 5480)			-	W16x 0.8x18x6m	W22x 1.25x16x6m	W32x 1.25x24x6m	W40x 2.0x18x6m	W55x 2.0x26x6m		C
Width of gearing	L _v		-	15 (0.591)	15 (0.591)	15 (0.591)	20 (0.787)	22 (0.866)		
Shaft length output	L3		-	46 (1.811)	46 (1.811)	56 (2.205)	70 (2.756)	71.5 (2.815)		
Shaft length from shoulder	L4		-	26 (1.024)	26 (1.024)	26 (1.024)	40 (1.575)	41.5 (1.634)		

⁽¹⁾ Dimensions in mm

⁽²⁾ Number of stages