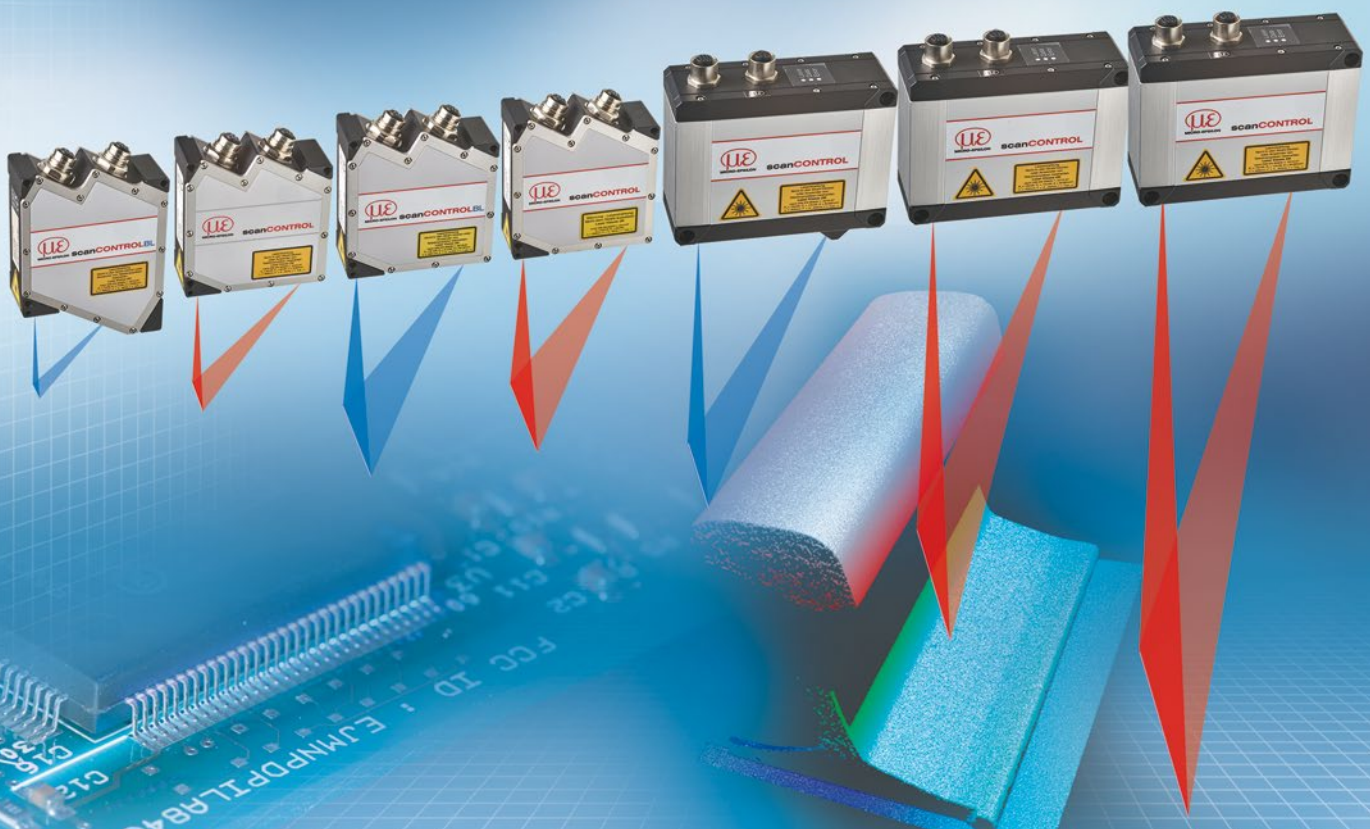




More Precision

scanCONTROL // 2D/3D Laser profile sensors





Precise profile measurements for industrial measurement tasks

Resolution (x-axis) 1,024 points

Profile frequency 5,000 Hz

For small and large measuring ranges

Also available with patented Blue Laser Technology

Precise 2D/3D profile measurements

The new LLT30x2 laser profile scanners provide calibrated profile data with up to 5.12 million points per second. They allow profile frequencies up to 5 kHz and resolutions up to 1,024 points. Thanks to their high accuracy and versatility, the scanners are particularly suitable for static and dynamic applications as well as robotic applications. They measure and evaluate, e. g., angles, steps, gaps, distances, and circles.

Available as COMPACT and SMART versions

The scanCONTROL 30x2 series is available as COMPACT and SMART versions. The COMPACT scanners provide calibrated profile data that can be further processed on a PC with software evaluation provided by the customer. SMART scanners operate autonomously and provide selected measurement values. The scanCONTROL 30x2 series supports all SMART functions and programs that are set in the scanCONTROL Configuration Tools software and directly stored in the internal controller.


The easy way of machine integration

The design of the LLT30x2 series is compact and lightweight. The controller is integrated in the sensor itself, which simplifies mechanical integration. The measurement data can be output directly.


Article designation

LLT	30	xx	-25	/SI	
Options - see below					
Measuring range					
25 mm					
50 mm					
100 mm					
200 mm					
Class					
02 = COMPACT					
12 = SMART					
Series					
LLT30xx					

Laser options*

	/SI	Hardware switch-off of the laser line
	/3R	Increased laser power (class 3R) e.g., for dark surfaces
	/BL	Blue laser line (405 nm) for (semi-) transparent, red-hot glowing and organic materials

Cable output options*

	/PT	Cable directly out of the sensor ("Pigtail") Available lengths: 0.3 / 0.6 / 1 m
	/ST	1 cable directly out of the sensor ("Single Tail"), no multi-function port Available lengths: 0.3 / 0.6 / 1.00 m

*Options can be combined

Model			LLT 30x2-25		LLT 30x2-50		LLT 30x2-100		LLT 30x2-200		
Available laser type			Red Laser	Blue Laser	Red Laser	Blue Laser	Red Laser	Blue Laser	Red Laser		
z-axis	Measuring range	Start of measuring range	77.5 mm		105 mm		200 mm		200 mm		
		Mid of measuring range	85 mm		125 mm		270 mm		310 mm		
		End of measuring range	92.5 mm		145 mm		340 mm		420 mm		
		Height of measuring range	15 mm		40 mm		140 mm		220 mm		
	Extended measuring range	Start of measuring range	-		-		190 mm		160 mm		
		End of measuring range	-		-		360 mm		460 mm		
	Max. deviation of a single point ¹⁾ (2 sigma)	Red Laser	±0.09 %		±0.09 %		±0.08 %		±0.12 %		
		Blue Laser	±0.08 %		±0.08 %		±0.07 %		-		
Line linearity ^{1) 2)}			2 µm		4 µm		10 µm		30 µm		
			±0.013 %		±0.01 %		±0.007 %		±0.014 %		
x-axis	Measuring range	Start of measuring range	23 mm		43.3 mm		75.6 mm		130 mm		
		Mid of measuring range	25 mm		50 mm		100 mm		200 mm		
		End of measuring range	26.8 mm		56.5 mm		124.4 mm		270 mm		
	Extended measuring range	Start of measuring range	-		-		72.1 mm		100 mm		
		End of measuring range	-		-		131.1 mm		290 mm		
	Resolution		1,024 points/profile								
	Profile frequency		up to 5,000 Hz								
Interfaces	Ethernet GigE Vison	Output of measurement values Sensor control Profile data transmission									
	Digital inputs	Mode switching Encoder (counter) Trigger									
	RS422 (half-duplex) ³⁾	Output of measurement values Sensor control Trigger Synchronization									
Output of measurement values		Ethernet (UDP / Modbus TCP); RS422 (ASCII / Modbus RTU) analog ⁴⁾ ; switch signal ⁴⁾ PROFINET ⁵⁾ ; EtherCAT ⁵⁾ ; EtherNet/IP ⁵⁾									
Control and display elements		3x color LEDs for laser, data and error									
Light source	Red Laser	≤ 10 mW						≤ 12 mW			
		Standard: laser class 2M, semiconductor laser 658 nm									
		≤ 30 mW				≤ 50 mW					
	Blue Laser	Option: laser class 3R, semiconductor laser 658 nm									
		≤ 10 mW						-			
		Standard: laser class 2M, semiconductor laser 405 nm						-			
	Laser switch-off		via software, hardware switch-off with /SI option								
Aperture angle of laser line		23°		28°		30°		45°			
Permissible ambient light (fluorescent light) ¹⁾		10,000 lx									
Protection class (DIN EN 60529)		IP67 (when connected)									
Vibration (DIN EN 60068-2-27)		2 g / 20 ... 500 Hz									
Shock (DIN EN 60068-2-6)		15 g / 6 ms									
Temperature range	Storage	-20 ... +70 °C									
	Operation	0 ... +45 °C									
Weight		415 g (without cable)									
Supply voltage		11 ... 30 VDC, nominal value 24 V, 500 mA, IEEE 802.3af class 2, Power over Ethernet (PoE)									

¹⁾ According to measuring range; Measuring object: Micro-Epsilon standard object

²⁾ According to a one-time averaging across the measuring field (1,024 points)

³⁾ RS422 interface, programmable either as serial interface or as input for triggering/synchronization

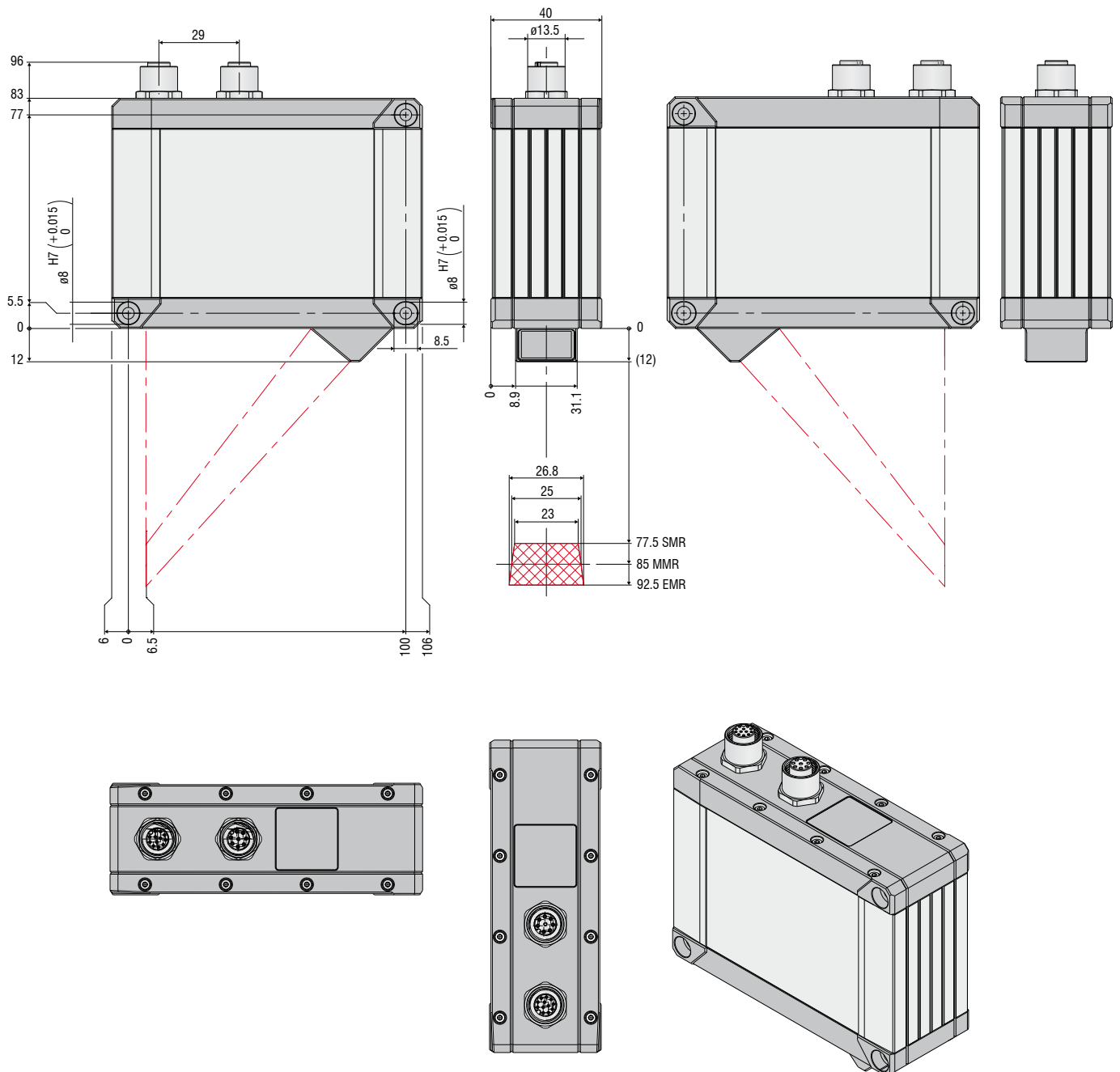
⁴⁾ Only with 2D/3D Output Unit

⁵⁾ Only with 2D/3D Gateway

LLT30x2-25 / LLT30x0-25

Red Laser

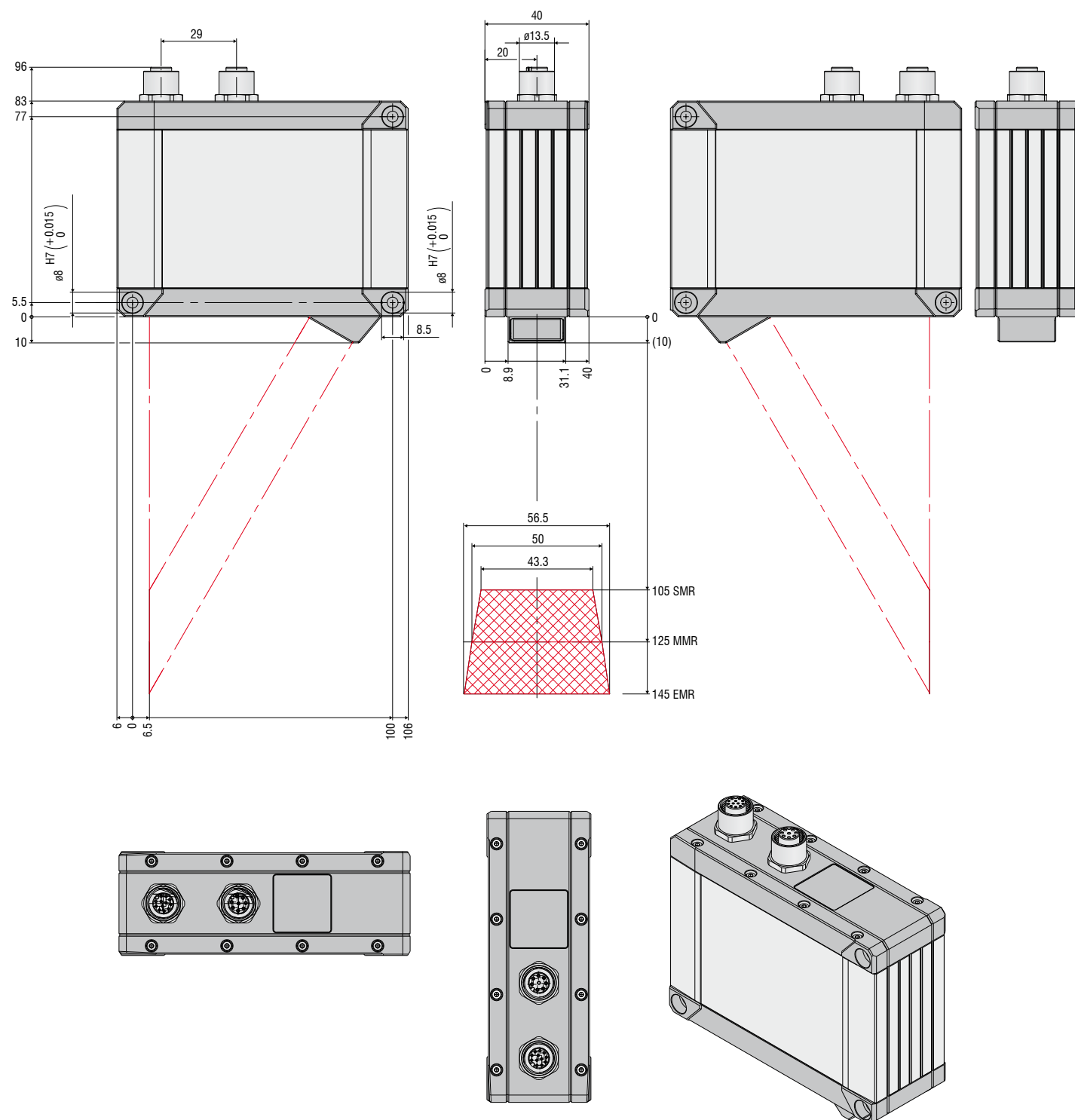
Blue Laser



LLT30x2-50 / LLT30x2-50

Red Laser

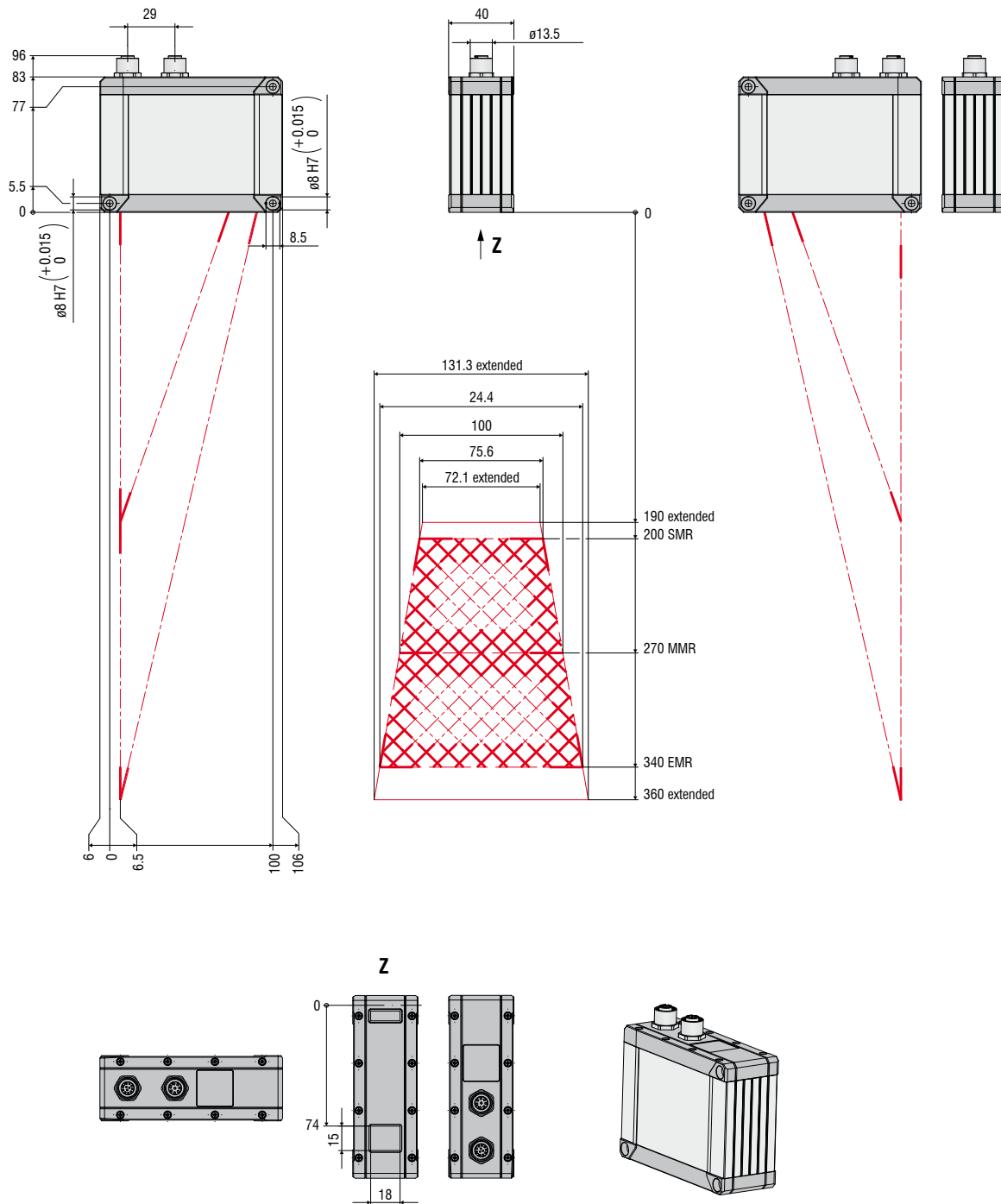
Blue Laser



LLT30x2-100 / LLT30x0-100

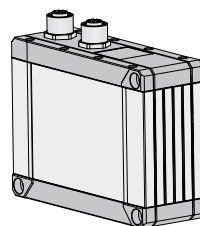
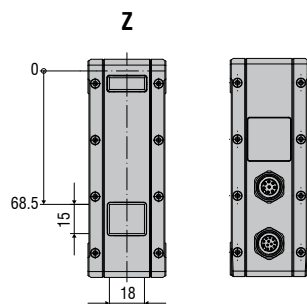
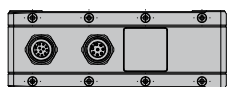
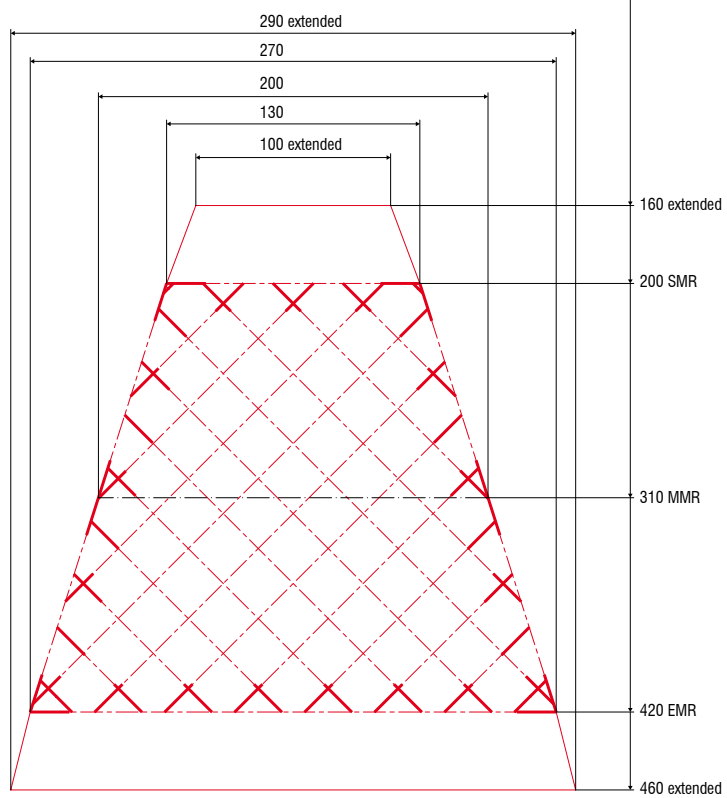
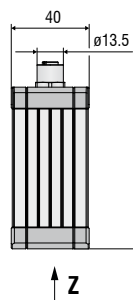
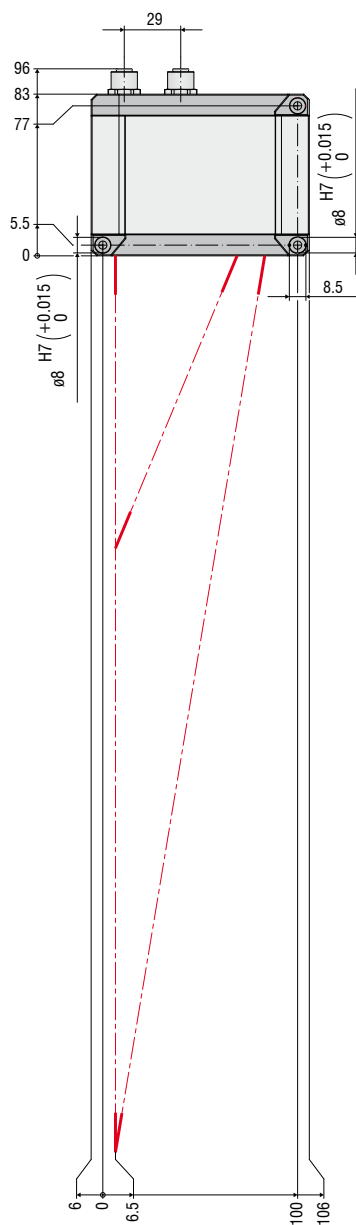
Red Laser

Blue Laser



LLT30x2-200 / LLT30x0-200

Red Laser



Sensors and Systems from Micro-Epsilon



Sensors and systems for displacement, position and dimension



Sensors and measurement devices for non-contact temperature measurement



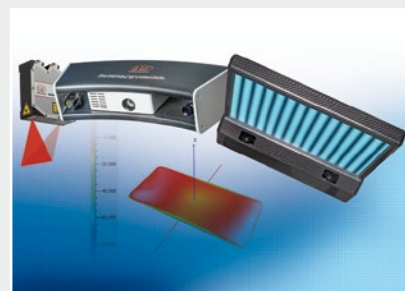
Measuring and inspection systems for quality assurance



Optical micrometers, fiber optics, measuring and test amplifiers



Color recognition sensors, LED Analyzers and inline color spectrometers



3D measurement technology for dimensional testing and surface inspection

